

Date: Thursday, 04/09/2008 12:49:32 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D205-633-024
Job Number	: 41808		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: DISASSEMBLE15
This Issue	: 04/09/2008 S.O. No. :	Drawing Number	: DISASSEMBLE
Prsht Rev.	: NC	Project Number	:
First Issue	: / /	Drawing Revision	:
Previous Run	: 00015	Material	:
	Type : LARGE FAB ASSY	Due Date	: 11/09/2008
Written By	: <u>W</u>	Qty:	1 Um: Each
Checked & Approved By	: <u>W</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

1 X D205-633-024 B 36495

DISASSEMBLE KIT, RETURN ITEMS TO STOCK:

4 X D2022-101 B 33985 1.452 X D2022-103 B 25967 2.591 X D2562-013 B 36365 21.461 X D3165-1 B 36522 95.031 X D2565-201 B 36366 18.241 X D2565-203 B 36367 21.241 X D2565-205 B 36515 15.651 X D2565-207 B 36368 12.841 X D2565-209 B 36517 16.051 X D3437-043 B 36524 76.331 X D3438-042 B 36525 378.30

8/9/4

SD

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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-633-024

Job Number: 41808

Part Number: DISASSEMBLE15

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 X AN4-5A B 100857 .18
3 X AN4-6A B 102602 .14
1 X AN4-7A B 102140 .19
1 X AN4-12A B 105143 .26
1 X AN4-14A B 105653 .27
1 X AN44-7A B 106763 15.66
1 X AN5-14A B 104547 .30
14 X AN960JD416 B 106277 .03
3 X AN960JD516 B 19185 .05
7 X MS21042L4 B 9185 .17
2 X MS21042L5 B 106277 .55

ADJUST ACCPAC:

W 08/09/04 8/9/4

SP

2.0

D205633024

Heli Access Step RH Extended High Gear (



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Heli Access Step RH Extended High Gear (

3.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/05

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



DART
Dart Aerospace Ltd.
1270 ABERDEEN ST.
HAWKESBURY, ON, CANADA K6A 1K7

P/N	D205-633-024	CHG	CHG001
DESC	Heli-Access-Step, RH	STC	SH96-57
LOT	B36495	STC	SR00592/3NY
MODEL	Bell 205/212/214/412	STC	SR00594NY

MADE IN CANADA
D2729-1

TC APPROVAL # 09-89
TEL: 1-613-632-5200

W 08/09/04

Date: Thursday, 04/09/2008 12:44:30 PM

User: Linda Lacelle

Bill of Manufacturing**Part Number** : D205633024**Revision** : B**Drawing Name** : HELI ACCESS STEP EXT HIGH GEAR**Default Qty.** : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	43.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
3	D2022101	Spacer	4.00	Each	2.14	8.59
4	D2022103	Spacer	2.00	Each	5.50	11.00
5	D2562013	Strut	1.00	Each	0.00	0.00
6	D31651	Support Arm	1.00	Each	31.66	31.66
7	D2565201	Strut	1.00	Each	43.25	43.25
8	D2565203	Strut	1.00	Each	32.51	32.51
9	D2565205	Strut	1.00	Each	20.03	20.03
10	D2565207	Strut	1.00	Each	34.30	34.30
11	D2565209	Strut	1.00	Each	20.52	20.52
12	D3437043	Aft Strut Assembly	1.00	Each	0.00	0.00
13	D3438042	Weldment Assembly	1.00	Each	0.00	0.00
14	AN45A	Bolt	1.00	Each	0.14	0.14
15	AN46A	Bolt	3.00	Each	0.16	0.48
16	AN47A	Bolt	1.00	Each	0.10	0.10
17	AN412A	Bolt	1.00	Each	0.24	0.24
18	AN414A	Bolt	1.00	Each	0.18	0.18
19	AN44 7A	EYEBOLT	1.00	Each	0.00	0.00
20	AN514A	Bolt	1.00	Each	0.36	0.36
21	AN960JD416	Washer	14.00	Each	0.03	0.44
22	AN960JD516	Washer	3.00	Each	0.04	0.14
23	MS21042L4	Nut	7.00	Each	0.15	1.05
24	MS21042L5	Nut	2.00	Each	0.46	0.92
25	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
26	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
27	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						205.97

REFERENCE ONLY